

BT SERIES

SIRUBA
銀箭牌

Electronic High-speed Lockstitch Bartacking /
Button Sewing/ Small Area Pattern Sewing Machine

电子高速平缝加固/钮扣缝纫/小面积花样缝纫机



机型

MODEL



BT430Q-01 / 02
01标准Standard/02厚料Heavy material



BT430Q-03
帽眼 Radial tacking



BT430Q-05
裤耳 Belt loop



BT430Q-06
松紧带拼接 Elastic Band Joining



BT430Q-07
针织 Knits material



BT438Q
钮扣 Button sewing



BT530Q 两用型 套结/钮扣
2-in-1 Bartacking/ Button sewing



BT630Q 小型花样机(80x60)
Small Area Pattern Sewing (80x60)

※BT530Q : 出厂时为套结机, 钮扣套件附在配件盒中, 用户可以操作面板切换车缝模式
※BT530Q : Bartacking is the standard setting, while the button sewing kit is included.
Customer can change the sewing mode by control panel.



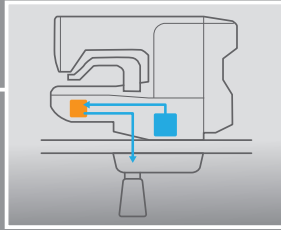
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特点

FEATURES

无油机构设计：
采用DLC 针棒，挑线机构轴承设计，以固态油脂润滑，有效防止面料油污问题。

Oil-free Mechanism Design:
With DLC needle bar, thread take-up lever's bearing design, and grease lubrication, it avoids the problem of oil stain.



操作面板内建USB埠：
以USB 记忆体进行图形资料储存，方便快速。

Control Panel with Built-in USB port:
It is easy and convenient for Pattern input by USB memory.



1 双踏板模式：
支援双踏板操作模式，缝制特殊产品时，定位更容易。

Dural Pedal Mode :

Support double pedal mode for special sewing operation. It makes the material positioning easier.

2 适用范围大：
中厚料规格，可以改进挑线行程，提高线迹稳定度，扩大厚料缝制性能。

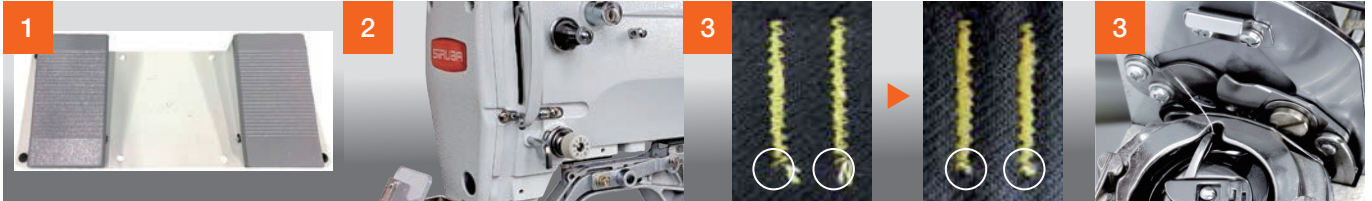
Wider Range of Sewing Application :

For heavy material, with thread take-up lever's stroke changing, it makes the stitches stable and upgrades the sewing performance.

3 短线头设计：
改进切线结构，在针孔最近点线，使余线长度变短，减少修线工作。

Short Thread End Design :

Improving the thread trimming mechanism to cut the thread at the nearest spot from the needle. It shortens the thread end and reduces the finishing job.



规格

SPECIFICATIONS

代号 Code	BT430Q						BT439Q	BT438Q	BT530Q	BT630Q
	01	02	03	05	06	07				
用途 Application	标准 Standard	厚料 Heavy material	帽眼 Radial tacking	裤耳 Belt loop	松紧带拼接 Elastic Band Joining	针织 Knits material	立扣 Mushroom button sewing	钉扣 Button sewing	两用型 套结 / 钉扣 2-in-1 Bartacking/ Button sewing	小型花样机 Small Pattern Sewing
最高缝制速度 Max. Sewing Speed	3200 S.P.M.						2700 S.P.M.		3000 S.P.M.	
缝制区域 (X x Y) Sewing area (X x Y)	40X30	40X30	15X15	40X30	9X40	40X30	6.4X6.4		40X30	80X60
钮扣尺寸 Button Size							12mm	8~30mm		
送布方式 Feeding	间歇性送布 (步进马达驱动) · Intermittent Feeding (Stepping motor drive mode)									
针距 Stitch length	0.05~12.7 mm									
最大针数 Max. stitch	5000 针 / 图形 · 5000 stitch / pattern									
抬压脚 Presser foot lifter	步进马达驱动 · Stepping motor drives									
压脚 / 钮夹上升量 Height of Presser foot/ Button clamp Lifting	Max. 17mm						Max. 13mm		Max. 17mm Max. 13mm	Max. 17mm
旋梭 Hook	半旋转标准旋梭 · Standard Shuttle hook									
外部资料储存 External Data storage	经由 USB 埠 Inputted by USB Port									
循环缝 Cycle program	最多30组, 每组上限50个步骤 · Max. 30 sets, each set includes Max. 50 steps.									
记忆容量 Memory Capacity	内建 89种图形 · Built-in 89 patterns						内建 64种图形 · Built-in 64 patterns			记忆体: 999 USB: 无限制 Memory: 999 USB: Unlimited
马达 Motor	直驱式 AC伺服马达 550W · Direct-drive AC Servo Motor 550W									
电源 Power	单相 220V · Single Phase 220V									
重量 Weight	机头: 约 57 kg, 操作面板: 约 0.4 kg, 控制箱: 约 9 kg · Machine Head: about 57 kg, Operation Panel: about 0.4 kg, Contro Box: about 9 kg									



由於对产品的改良及更新，本产品型录中之产品规格及外观的修改恕不事先通知！
The specification and/or appearances of the equipment described in this catalogue are subject to change without previous notice because of modification.

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